

Welding Certificate

GSIMV-EN1090-2.00007.2013.011

in accordance with EN 1090-1, table B.1, its hereby declared:
The manufacturer has produced evidence that he fulfills the requirements of the European
standard EN 1090-2 for execution of structural steel components

Manufacturer	HAB Hallen- und Anlagenbau GmbH Greifswalder Straße 14 17509 Wusterhusen GERMANY
Technical specification	EN 1090-2:2018+A1:2024
Execution class(es)	EXC3 according to EN 1090-2
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	111 (manually), 135 (partly mechanized), 135 (fully mechanized), 136 (partly mechanized), 138 (partly mechanized), 141 (manually), 142 (manually), 783 (fully mechanized), 784 (fully mechanized)
Material Group	1.1, 1.2, 1.3, 3.1, 3.2 according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3 8 according to CEN ISO/TR 15608 and EN 1090-2, table 4
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	M.Eng. Armin Stark, IWE born on: 09.03.1996
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	see reverse
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.
Validity start	08.10.2013
Period of validity	20.08.2028
Remarks	see reverse

Place and date of issue Rostock, 21.08.2025
Anders/BA


Dipl.-Ing. Anders
Head of test body

Certificate number: GSIMV-EN1090-2.00007.2013.011

deputy: Thorsten Richter, IWS born on: 18.11.1967
Andreas Ladwig, IWS born on: 11.04.1967
Daniel Stark, IWS born on: 27.04.1972
Thorben Richter, IWS born on: 21.07.1994

Remarks:

The deputy welding coordinators are approved for the supervision of welding according tab. 14 and tab. 15 of EN 1090-2.

The requirements of DIN 18800-7 'class E ' are fulfilled.



General Terms

1. This certificate is valid as long as the terms of the above technical specifications themselves or the manufacturing conditions of the essential manufacturing factory have not changed significantly.
2. This certificate may only be reproduced or published for advertising or other purposes than as a whole. The text of promotional material doesn't has to be in conflict with this certificate.
3. In case of any doubt as to the suitability of the manufacturing factory(ies) there is the possibility reserved by the inspection authority to carry out an unexpected spot checks in the manufacturing factory paid by the manufacturer
4. This certificate may be withdrawn at any time with immediate effect and be amended or modified if the conditions under which it was granted have changed, or if the terms of this certificate are not met.
5. The following changes must be reported to the inspection authority:
 - a) New production or significant changes to essential manufacturing facilities;
 - b) Change of the welding coordinator;
 - c) inception of new welding processes, new base materials and related WPQRs (welding procedure qualification record)
 - d) new essential manufacturing facilitiesThe inspection authority will cause a supplementary examination in the cases cited
6. At least two months before the expiry date there shall be submitted an application to the inspection authority, when the qualification should be recertified.

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1. Applicant
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